

## AMENDMENTS TO THE CLAIMS

This listing of claims will replace all prior versions, and listings, of claims in the application.

### Listing of Claims:

1-9. (canceled).

10. (currently amended) Ultralow carbon cold-rolled annealed steel sheet excellent in surface conditions, formability and workability comprised of, by mass%,  $0.0003\% \leq C \leq 0.003\%$ ,  $Si \leq 0.01\%$ ,  $Mn \leq 0.1\%$ ,  $P \leq 0.02\%$ ,  $0.005\% \leq S \leq 0.01\%$ ,  $0.0005\% \leq N \leq 0.0025\%$ ,  $0.001\% \leq \text{acid soluble Al} \leq 0.003\%$ ,  $0.015\% \leq \text{acid soluble Ti} \leq 0.07\%$ , including La, Ce, and Nd, and  $0.002\% \leq La + Ce + Nd \leq 0.02\%$ , and a balance of Fe and unavoidable impurities,

said ultralow carbon cold-rolled annealed steel sheet characterized by containing complex oxides of ~~at least~~ La oxides, Ce oxides and Nd oxides with Ti oxides and ~~at least~~ cerium oxysulfite, lanthanum oxysulfite, and neodymium oxysulfite as oxysulfite to fix the solute S, wherein the diameter of the complex oxides is several  $\mu m$  or more, ~~with observed inclusions in a cross-section perpendicular to the rolling direction examined by a secondary electron image of a scan type electron microscope, and with the composition of about 50 randomly selected inclusions analyzed~~, and further containing  $Ti_4C_2S_2$  with a diameter of several 100 nm, wherein the  $Ti_4C_2S_2$  prevents the precipitation of fine TiS and fine carbides each with a diameter of several 10 nm, wherein the cold-rolled annealed steel sheet has a recrystallized grain diameter of  $15\mu m$  or more, r-value of 2.0 or more and total elongation of 50% or more after one step cold rolling and one step annealing at a temperature of 600 to 780 °C.

11. (currently amended) Ultralow carbon cold-rolled annealed steel sheet excellent in surface conditions, formability and workability according to claim 10, wherein the cold-rolled annealed steel sheet contains no added B.

12. (canceled).